

HELIUM LEAK TEST WITNESS REPORT

No. AHD /8110317375/100-03

TO,
COMFIT & VALVES PVT. LIMITED
SURVEY NO.-23/1 PART-2, LAXMIPURA-NANDASAN,
AHMEDABAD-MEHSANA HIGHWAY,
DIST.-MEHSANA, GUJARAT -382705(INDIA)

DATE OF TESTING : 06.07.2013
LOCATION OF TESTING : OSWAL INDUSTRIES LIMITED ,KALOL,

DESCRIPTION OF VALVE TESTED

REF. STD. : ASME SEC.V, SUBSECTION - A, ARTICLE 10,
EIL SPEC. NO.: 6-44-0052-A4, REV06
TECHNIQUE : TRACER PROBE TECHNIQUE
MAKE : ADIXEN, MODEL NO. ASM 142 HLD
TYPE : BALL VALVES, FULL BORE, LEVER OPERATED
SIZE & CLASS : 1/2" NPS X 2500 #, THREADED END (1/2" NPTF),
3/4" NPS X 2500 #, THREADED END (3/4" NPTF),
TYPE : FORGED GLOBE VALVE, LEVER OPERATED
SIZE & CLASS : 1/2" NPS X 2500 #, THREADED END (1/2" NPTF),
3/4" NPS X 2500 #, THREADED END (3/4" NPTF),
SR. NO : C13G001, C13G002, C13G003, C13G004
DRG. NO. : 8N-CGLBV-000-BOM REV00, 12N-CGLBV-000-BOM REV00
8NFCPFGB-00-M REV00, 12NFCPFGB-00-M REV.00
REFERENCE : HELIUM LEAK TEST REPORT DTD. 06.07.2013

MATERIAL OF CONSTRUCTION: SS 316

Remarks: CALIBRATION CERTIFICATES VERIFIED/REVIEWED FOR
A. HELIUM STANDARD LEAK CALIBRATION DETECTOR
B. PRESSURE GAUGE

Conclusion:

WITNESSED HELIUM LEAK TEST IN ACCORDANCE TO ASME SEC.V, SUBSECTION - A, ARTICLE 10 & EIL SPECI. NO. 6-44-0052-A4, REV06 AND FOUND THE TEST RESULTS CONFIRMING WITH THE SPECIFICATION

Date: 06th July, 2013
Place: Ahmedabad



Technical Inspection Services
TUV INDIA
Hiren Gandhi
Surveyor
06/07/2013