



COMFIT & VALVES PVT. LTD.

INSPECTION CERTIFICATE (BS EN 10204 : 2004 - 3.1)

824 F05 R0

Certificate No.: CVPL / TC / 279

Date: 21 / 02 / 2015

Customer: COMFIT & VALVES PVT LTD					
Project: SUPPLEMENTARY REQUIREMENT					
P.O No.:	--	OAC No.:	--	WOP No.:	--
Inv. No.:	--	Inv. Date:	--	Packing list No.:	--

Final Products:

Sr. No.	Part Description / Size / Part No. / Model No.	Qty.	R.M. Spec.	Batch No.	Raw-Material TC No. / Date
1	Pre-Fab Hook Ups Low Temp. Ball Valve / 1/2" PE X Flange, Full Bore / 8PE-CCB-FGD-FB	01	F316/316L	A11A5	AF/LAB/7117 / 14/01/2015

Sub Part / Part Assembly for Final Products:

Part Assly. Name	Size	For Sr. No.	R.M. Spec.	Batch No.	Raw Material TC No. / Date
Connector	--	1	SS316L	D13A5	S1968 / 19/01/2015
Stem	--	1	SS316L	Q42L4	A/100345 / 31/12/2014
Ball	φ24 mm	1	SS316L	D12A5	S1967 / 19/01/2015

Physical Testing: Not Applicable

ISO 9001 : 2008 CERTIFIED CO.

Batch no.	U.T.S MPa	Y.S MPa	% Elongation	Reduction area
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Inspection / Test Report:

Description	Inspection / Test parameters	Quantum of check	Result	Remarks
Dimensional Inspection	Dimension & Thread	100% Checked by reqd. Gauge	OK	--
Visual Inspection	Appearance	100%	OK	--
Hydro test	5400 Psi - Body & Stem Packing	100%	OK	--
Pneumatic Test	200 Psi - Body & Seat	100%	OK	--
Test after Low temp. (-50°C) for 1 hrs. at 500 Psi				
Hydro test	5400 Psi - Body & Stem Packing	100%	OK	
Pneumatic Test	200 Psi - Body & Seat	100%	OK	

Works/Administrative office :-**COMFIT & VALVES PVT. LTD.**

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